Tolerance prostih mer:
Tolerances of free measures: LIS 61.25-JU M.A1.410 izbrana vrsta selected row
Tolerance materiala z odlomom: LIS 61.30/31JUS M.A1.420/421
with material cutting: ulitkov castings
Tolerance zvarjenca nezvarjenih varilnega: LIS 28.76
mechanical weldings unmachined
Hrapavost površin: LIS 60-71 JUS M.A1.021
Surface roughness:

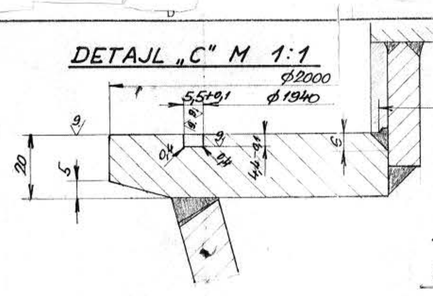
ORODJE: TOOL:

Predpisani kontrolni postopki: LIS 01.10
Prescribed control procedures:

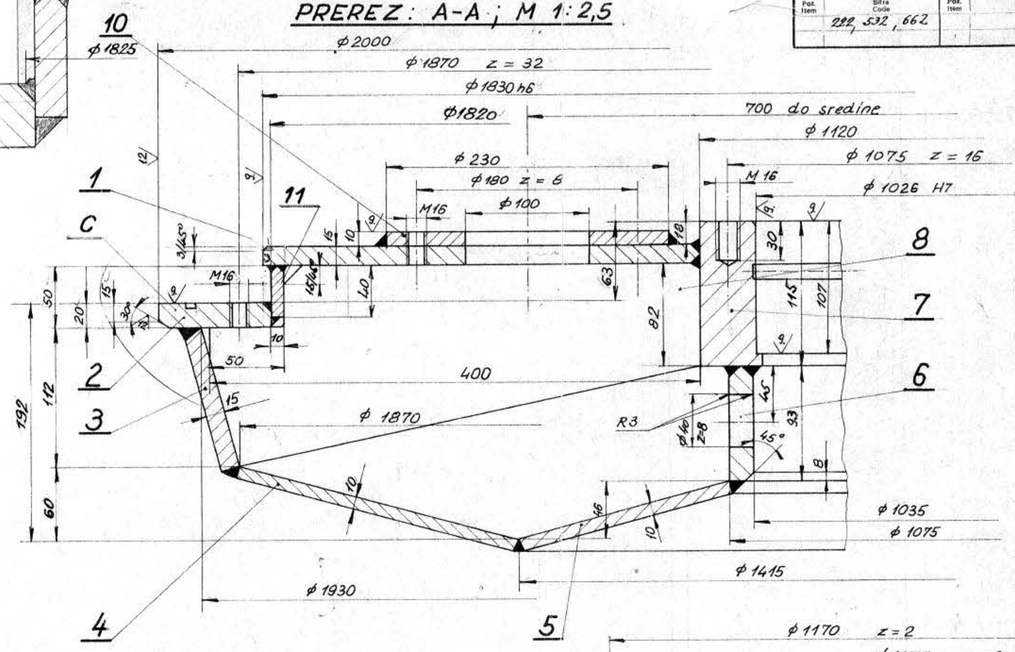
Pos. Item	Šifra Code	Pos. Item	Šifra Code
282, 532, 662			

Izrtini za stožčasti zatič
1385 JUS M.C2.206 zvrtani skupaj
poz r. št. 335676 in 335694

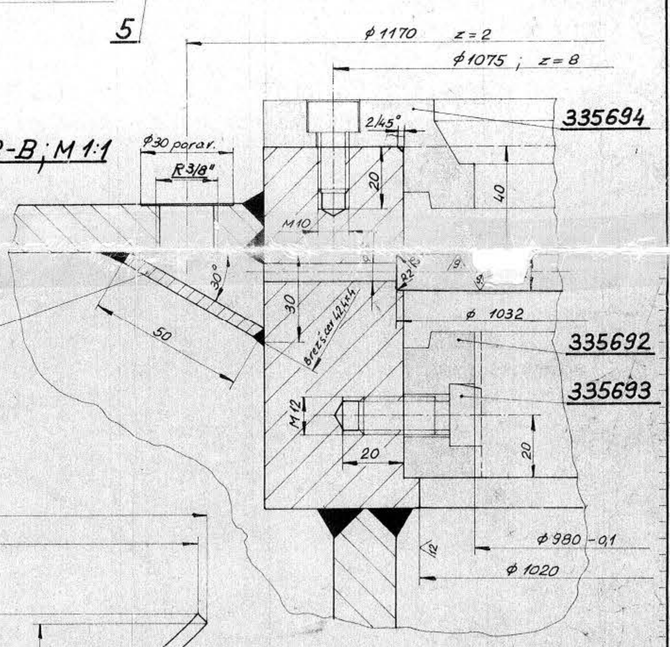
DETAJL „C" M 1:1

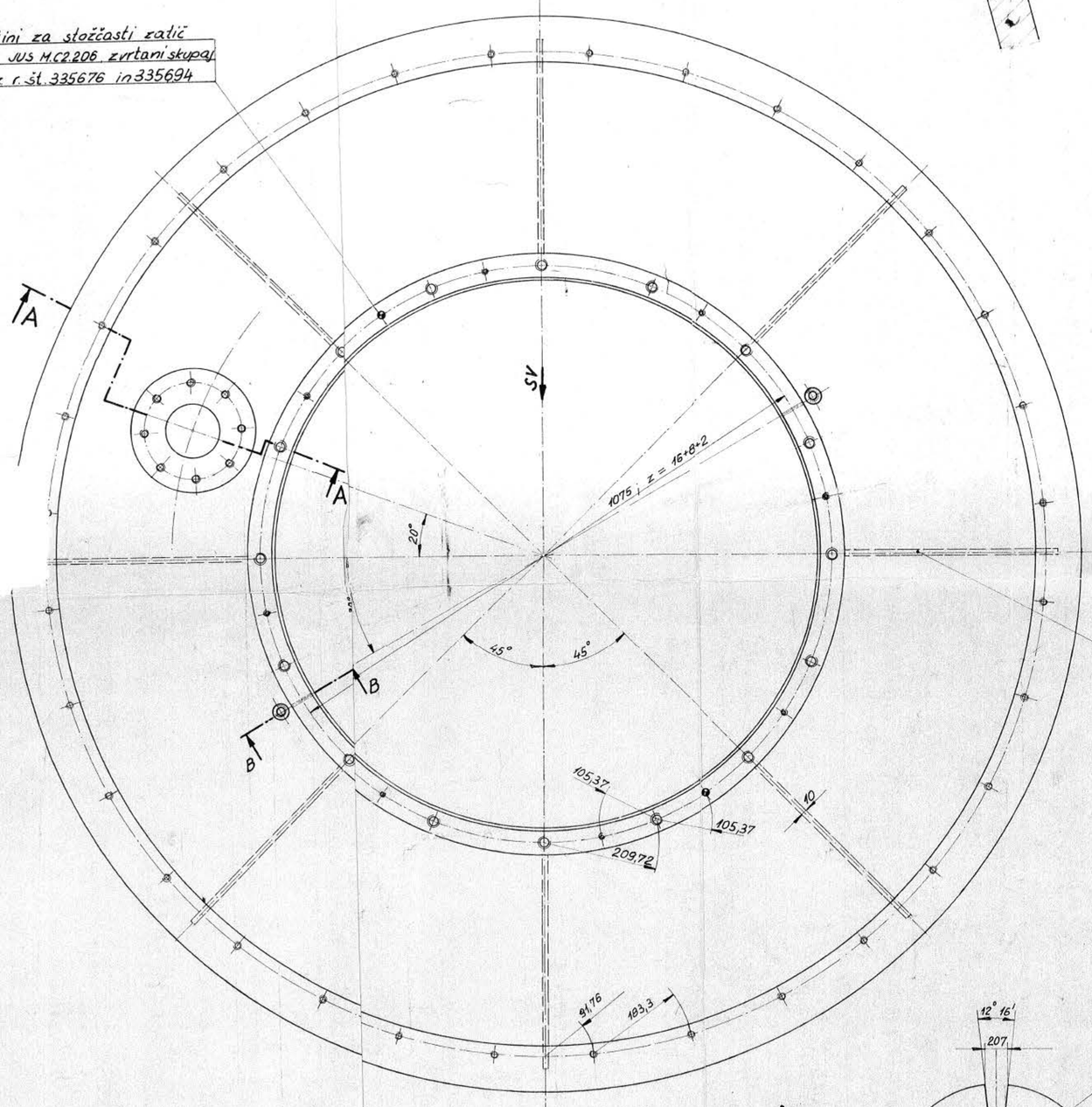


PREREZ: A-A; M 1:2,5



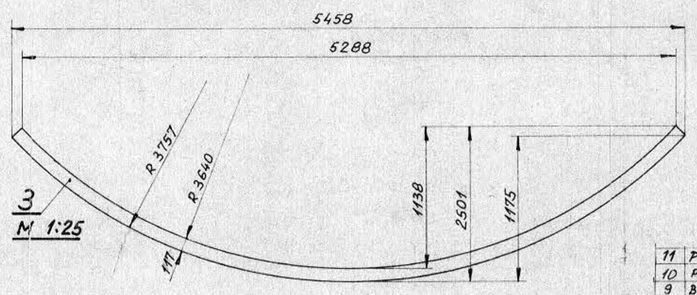
PREREZ: B-B; M 1:1



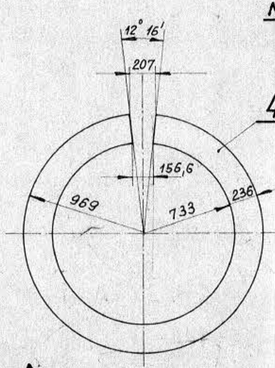


8

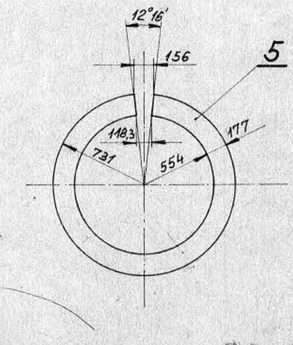
9



3 M 1:25



4 M 1:25



5 M 1:25

Teža 750 kp

Tek. št. Item No.	Naziv Item	Oznaka Designation	Št. kos. Nos.	Material Material	Kos. teža Unit weight	Skl. teža Total weight
11	Pl. 5683 x 40 x 10		1	Č 0461	18	18
10	Pl. ϕ230/100 x 10		1	Č 0461	2,6	2,6
9	Brezšiv. cev 42,4 x 4 x 50		2	Č 1212	0,1	0,2
8	Pl. 400 x 163 x 10		8	Č 0461	3,8	30,0
✓ 7	Pl. 3360 x 115 x 50		1	—"—	140,0	140,0
✓ 6	Pl. 3317 x 93 x 20		1	—"—	49,0	49,0
5	Pl. ϕ 1452 / 1108 x 10		1	—"—	55,0	55,0
4	Pl. ϕ 1938 / 1466 x 10		1	—"—	97,0	97,0
3	Pl. 5458 x 2501 x 15		1	—"—	83,0	83,0
✓ 2	Pl. ϕ2000 / 1820 x 20		1	—"—	80,0	80,0
1	Pl. ϕ1830 / 1120 x 15		1	—"—	194,0	194,0

Dimension/ Value
Odstopki Tolerances

TOP COVER SECTION.

335699

T. Z. LITOSTROJ, ODD. ZA STANDARDIZACIJO IN TIPIZACIJO, 1. 10. 1969

TZL-3/0-69

kam lm 100185